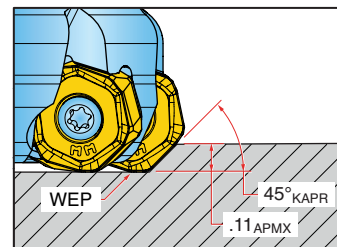
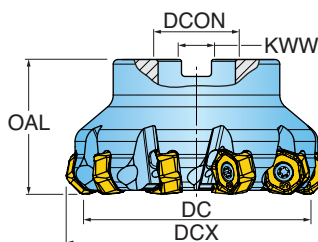
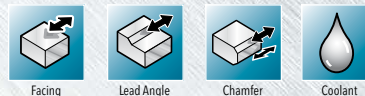


## ROBUST 45° FACE MILL WITH 12-EDGE ECONOMY

- Reinforced cutting edge boasts high feed rate potential
- High radial pocket incline promotes utmost chip evacuation and fine pitch cutter design for maximized productivity
- Helical cutting edges promote smooth machining
- Unequally spaced insert placement aids to diffuse vibration
- Integrated wiper flats produce 32-63 Ra surface finishes
- Ideal for steels and iron!

## DIPOSHEXA™ 06 SERIES HN5D, HN6D

### 45° FACE MILL (6MM INSERT)



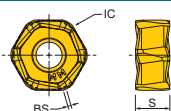
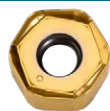
WEP - See insert drawing for wiper options.

Part Number	DC Cutting Dia.	DCX Cutting Diameter Max.	OAL Overall Length	ZEFF Eff. Teeth	DCON Shank Dia.	KWW Keyway	CSP Coolant
HN6D-15R01	1.500	1.88	1.750	4	0.500	0.250	Yes
HN5D-20R01	2.000	2.38	1.750	6	0.750	0.312	Yes
HN6D-20R01	2.000	2.38	1.750	4	0.750	0.312	Yes
HN5D-25R01	2.500	2.89	1.750	7	1.000	0.375	Yes
HN6D-25R01	2.500	2.89	1.750	5	1.000	0.375	Yes
HN5D-30R01	3.000	3.39	1.750	10	1.000	0.375	Yes
HN6D-30R01	3.000	3.39	1.750	6	1.000	0.375	Yes
HN5D-40R01	4.000	4.39	2.375	12	1.500	0.625	Yes
HN6D-40R01	4.000	4.39	2.375	7	1.500	0.625	Yes
HN5D-50R01	5.000	5.39	2.375	16	1.500	0.625	Yes
HN6D-50R01	5.000	5.39	2.375	10	1.500	0.625	Yes
HN5D-60R01	6.000	6.39	2.375	20	1.500	0.625	No
HN6D-60R01	6.000	6.39	2.375	12	1.500	0.625	No

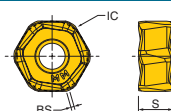
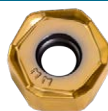
## DIPOSHEXA™ 06 INSERTS



### HNGU06\_M



### HNGU06\_MM



Part Number	Application	BS Wiper Length	IC Inscribed Circle Dia.	S Thickness	NOI Number of Indexes	IH Insert Hand	Grade	IN2505	IN2510	IN6537
HNGU0605ANTR-M	Medium Roughing	0.023	0.551	0.264	12	Right		•		•
HNGU0605ANTR-MM	Medium, Pos. Rake Angle	0.047	0.551	0.264	12	Right		•	•	