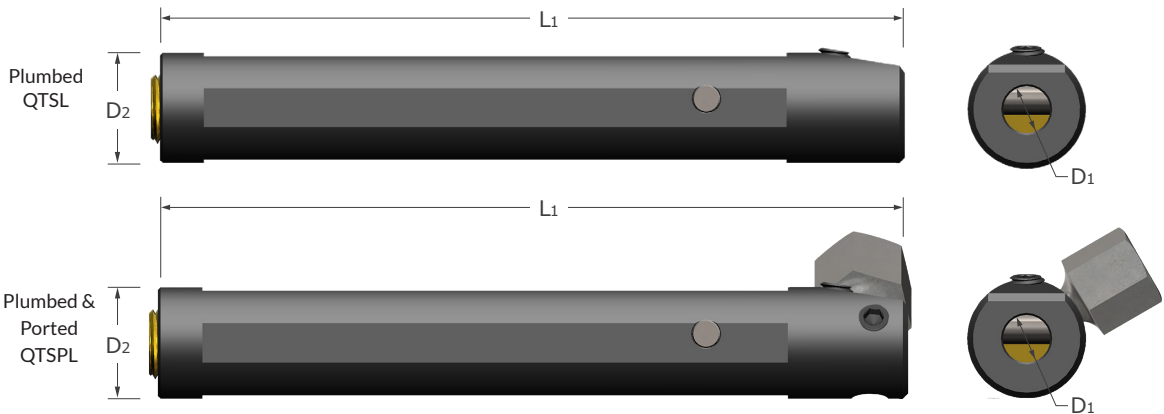


Quick Change – Holders & Parts

QTSL / QTSP

Tool Holders – Straight Holder – Long Length



- Quick change, long length tool holder designed for applications requiring an extended reach
- Headless tool holder engineered for maximum versatility in any Swiss, standard lathe, or multi-function lathe
- Standard plumbed and 3 ported options for more enhanced coolant accessibility
- Proprietary Micro-Quik™ quick change system maximizes productivity through reliable accuracy and locational repeatability
- Headless design for installation through the back of the tooling block in machines where work envelope is limited
- Top screw orientation for easy access to set screw without interference of adjacent tools
- 4 alignment flats allow for multiple tool engagements and holder orientations
- Heat treated and black oxide coated for durability and corrosion resistance
- Precision manufactured in the USA

Internal Diameter	Shank Diameter	Coolant Access Type	Plumbed Thread	Overall Length	Locating Locking Screw	Tool Holder	
$D_1 \begin{matrix} +.0005" \\ -.0000" \end{matrix}$	$D_2 \begin{matrix} -.0003" \\ -.0008" \\ -.008mm \\ -.020mm \end{matrix}$			L_1		Tool #	Price
.1875	.7500	Plumbed & Ported	1/8-27	5.8	40216	QTSP-187-750	215.00
.1875	20 mm	Plumbed & Ported	1/8-27	5.8	40216	QTSP-187-787	215.00
.1875	22 mm	Plumbed & Ported	1/8-27	5.8	40216	QTSP-187-866	215.00
.1875	25 mm	Plumbed & Ported	1/8-27	5.8	40208	QTSP-187-984	215.00
.1875	1.0000	Plumbed & Ported	1/8-27	5.8	40208	QTSP-187-1000	215.00
.2500	.7500	Plumbed & Ported	1/8-27	5.8	40216	QTSP-250-750	215.00
.2500	20 mm	Plumbed & Ported	1/8-27	5.8	40216	QTSP-250-787	215.00
.2500	22 mm	Plumbed & Ported	1/8-27	5.8	40216	QTSP-250-866	215.00
.2500	25 mm	Plumbed & Ported	1/8-27	5.8	40216	QTSP-250-984	215.00
.2500	1.0000	Plumbed & Ported	1/8-27	5.8	40208	QTSP-250-1000	215.00
.3125	22 mm	Plumbed & Ported	1/4-18	5.8	40216	QTSP-312-866	215.00
.3125	25 mm	Plumbed & Ported	1/4-18	5.8	40216	QTSP-312-984	215.00
.3125	1.0000	Plumbed & Ported	1/4-18	5.8	40216	QTSP-312-1000	215.00
.3750	22 mm	Plumbed	1/4-18	5.8	40215	QTSL-375-866*	180.00
.3750	25 mm	Plumbed & Ported	1/4-18	5.8	40216	QTSP-375-984	215.00
.3750	1.0000	Plumbed & Ported	1/4-18	5.8	40216	QTSP-375-1000	215.00

*Item not ported

