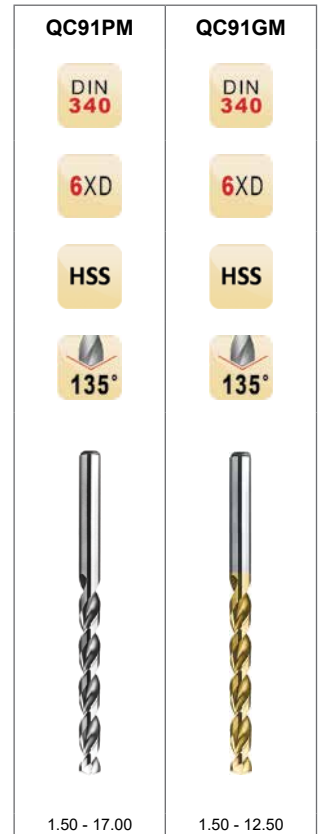


General Purpose Taper Length Parabolic Flute, Metric

Heavy-Duty Parabolic Flute design for efficient chip evacuation. Allows greater drilling depths in one pass. Low thrust design self centering Split Point for easier penetration.

QC91PM Bright Finish improves chip flow in soft or non-ferrous materials.

QC91GM TiN Coating increases wear resistance and improves tool life.



d ₁ Ø mm	d ₁ decimal Inch	l ₂ mm	l ₁ mm	Pack Qty	QC91PM	QC91GM
1.50	0.0591	45	70	12	5997412	5996902
2.00	0.0787	56	85	12	5998048	5996804
2.50	0.0984	62	95	12	5998052	5996808
3.00	0.1181	66	100	12	5997892	5996673
3.50	0.1378	73	112	12	5997896	5996675
4.00	0.1575	78	119	12	5997899	5996679
4.50	0.1772	82	126	12	5997904	5996681
5.00	0.1969	87	132	12	5997907	5996685
5.20	0.2047	87	132	12	5997911	5996687
5.50	0.2165	91	139	12	5997915	5996690
6.00	0.2362	91	139	12	5997921	5996696
6.50	0.2559	97	148	6	5997926	5996700
6.80	0.2677	102	156	6	5997933	—
7.00	0.2756	102	156	6	5997936	5996706
8.00	0.3150	109	165	6	5997941	5996710
8.20	0.3228	109	165	6	5997944	—
8.50	0.3346	109	165	6	5997948	5996714
8.60	0.3386	115	175	6	5997952	5996716
9.00	0.3543	115	175	6	5997955	5996718
9.50	0.3740	115	175	6	5997958	—
10.00	0.3937	121	184	6	5997417	5996668
10.50	0.4134	121	184	6	5997422	5996702
11.00	0.4331	128	195	6	5997425	—
12.00	0.4724	134	205	6	5997433	5996789
12.50	0.4921	134	205	6	5997436	5996796
13.00	0.5118	134	205	1	5997438	—
13.50	0.5315	140	214	1	5997441	—
14.00	0.5512	140	214	1	5997447	—
15.00	0.5906	144	220	1	5997929	—
15.50	0.6102	149	227	1	5997962	—
16.00	0.6299	149	227	1	5997992	—
17.00	0.6693	154	235	1	5998040	—