

TAPER LENGTH DRILL



High Helix Taper Length

R51FS High Helix and Bright Finish for better chip flow in soft or non-ferrous materials. Longer Flute and Overall length for depth and reach.

R51FS

ANSI

6XD

HSS

118°



1/16 - 1/2



d_1 Ø Inch	d_1 decimal Inch	l_2 Inch	l_1 Inch	Pack Qty	R51FS
1/16	0.0625	1.3/4	3"	12	5998977
5/64	0.0781	2"	3.3/4	12	5998917
3/32	0.0938	2.1/4	4.1/4	12	5998788
7/64	0.1094	2.1/2	4.5/8	12	5998747
1/8	0.1250	2.3/4	5.1/8	12	5998985
9/64	0.1406	3"	5.3/8	12	5998755
5/32	0.1563	3"	5.3/8	12	5998913
11/64	0.1719	3.3/8	5.3/4	12	5998991
3/16	0.1875	3.3/8	5.3/4	12	5998743
13/64	0.2031	3.5/8	6"	12	5999002
7/32	0.2188	3.5/8	6"	12	5998924
15/64	0.2344	3.3/4	6.1/8	12	5999009
1/4	0.2500	3.3/4	6.1/8	12	5998982
17/64	0.2656	3.7/8	6.1/4	6	5999013
9/32	0.2813	3.7/8	6.1/4	6	5998751
19/64	0.2969	4"	6.3/8	6	5999017
5/16	0.3125	4"	6.3/8	6	5998905
21/64	0.3281	4.1/8	6.1/2	6	5999023
11/32	0.3437	4.1/8	6.1/2	6	5998989
23/64	0.3594	4.1/4	6.3/4	6	5999027
3/8	0.3750	4.1/4	6.3/4	6	5998829
25/64	0.3906	4.3/8	7"	6	5999030
13/32	0.4063	4.3/8	7"	6	5998998
27/64	0.4219	4.5/8	7.1/4	6	5999034
7/16	0.4375	4.5/8	7.1/4	6	5998920
29/64	0.4531	4.3/4	7.1/2	6	5999043
15/32	0.4687	4.3/4	7.1/2	6	5999006
31/64	0.4844	4.3/4	7.3/4	6	5998861
1/2	0.5000	4.3/4	7.3/4	6	5998980