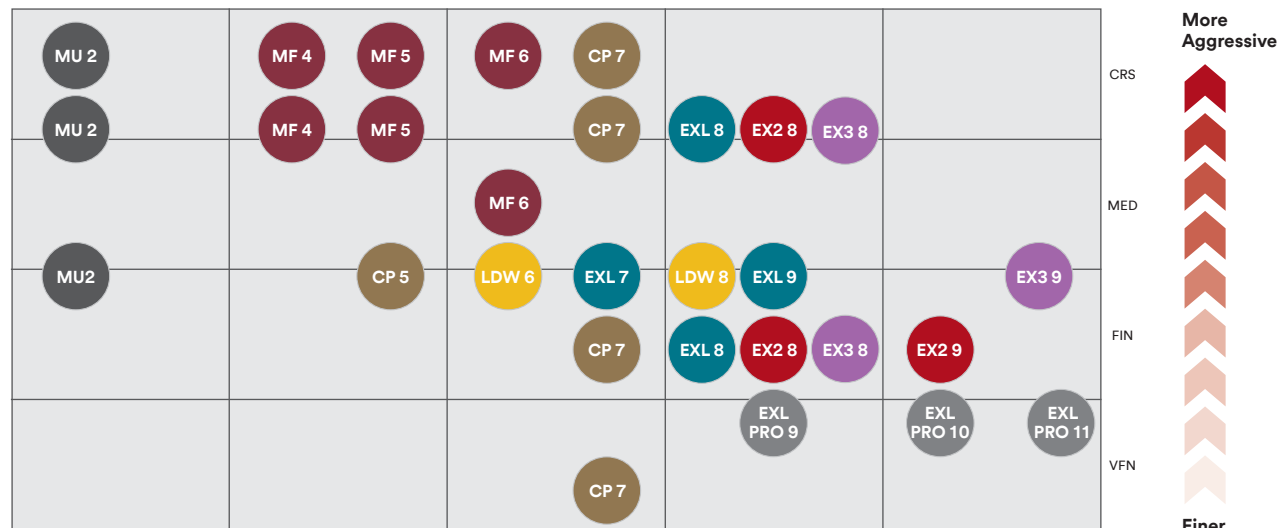


SCOTCH-BRITE™ CONVOLUTE WHEELS

REACH YOUR DEBURRING AND FINISHING POTENTIAL.

Get high performance and durability, Scotch-Brite™ Convolute Wheels produce great results on all types of metal, composites and glass. Used on pedestal grinders, back stands and bench motors, these wheels provide a consistent working surface even as the wheel wears.



Soft Density Hard

SCOTCH-BRITE™ CONVOLUTE WHEEL	Deburring	Blending	Finishing	Polishing
EXL / EX2 / EX3 Deburring (EXL)	✓	✓		
EXL Pro Deburring (EXL PRO)	✓			
Metal Finishing (MF)		✓	✓	
Cut and Polish (CP)		✓	✓	✓
Multi-Finishing (MU)		✓	✓	
Light Deburring (LDW)			✓	✓

RECOMMENDED OPERATING SPEEDS	
Application	SFPM
Finishing	500 – 3,000
Composites / Soft Materials	1,200 – 2,700
Deburring	5,000 – 7,500
Blending / Polishing	6,000 – 8,000

SFPM = Surface Feet Per Minute

MAXIMUM OPERATING SPEEDS	
Diameter	RPM
4"	9,000
6"	6,000
8"	4,500
10"	3,600
12"	3,000
14"	2,550
16"	2,250
18"	2,000
20"	1,800
24"	1,500



FOR WHEN YOU NEED TO ACHIEVE A FINE FINISH.

Engineered to strike a balance between durability and conformability to deliver unmatched results in deburring, weld blending, finishing and polishing applications.

Scotch-Brite™ Wheels are powered by nonwoven technology — a conformable nylon web with incorporated abrasive grain developed by 3M engineers.

Check out this additional content!



LEARN MORE

SCOTCH-BRITE™ CONVOLUTE WHEELS — DEBURRING



Scotch-Brite™ EXL Pro Deburring Wheels

Wheel design achieves 30–50% longer life than the original EXL wheel

Exceptional cut and longevity, with less pressure — without sacrificing finish

Consistent, optimal results particularly in off-hand operations

Soft and smooth with even wear to help control the workpiece



FIND YOUR GRADE AND SIZE



Scotch-Brite™ EXL, EX2 and EX3 Deburring Wheels

Full line of densities, grades and sizes for any deburring or finishing application

Use to clean, finish, blend, deburr or polish all types of metals, composites and glass

Resists smearing and minimizes heat buildup on the work piece



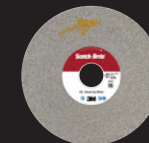
FIND YOUR GRADE AND SIZE

Scotch-Brite™ Convolute Deburring Wheels are tough, resilient wheels specifically designed to provide a clean, controlled and effective system for deburring, polishing and edge radiusing. These wheels provide a consistent working surface even as the wheel wears.

AGGRESSIVENESS



HARDNESS



EXL

CONFORMABLE AND OFF HAND APPLICATION



EX2

MID-RANGE AGGRESSIVENESS PERFORMANCE



EX3

HARDEST WHEEL, LONGER LIFE AND PERFORMANCE