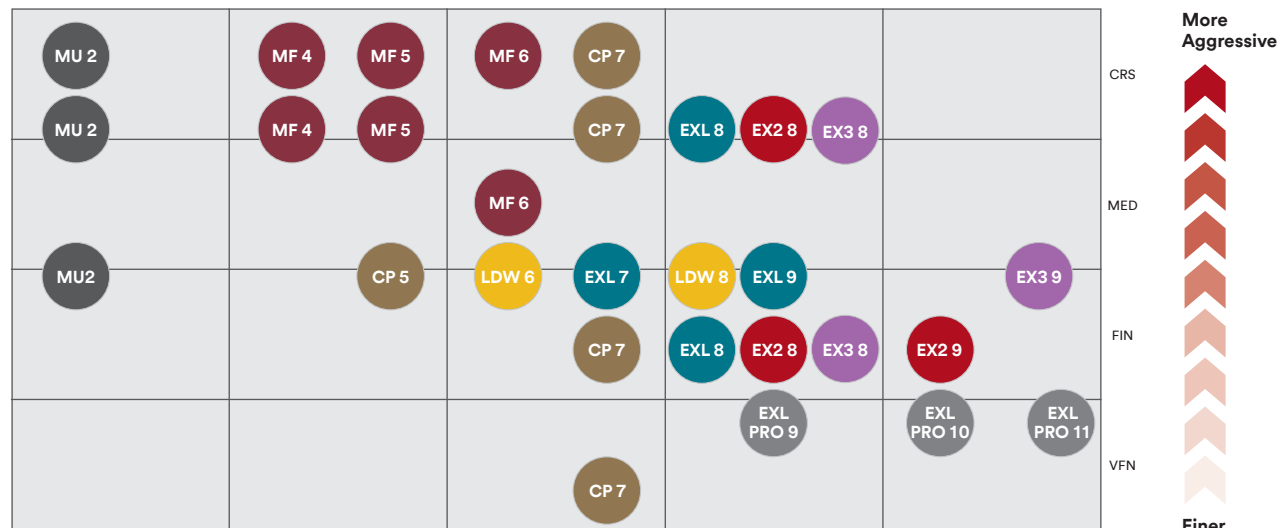


# SCOTCH-BRITE™ CONVOLUTE WHEELS

## REACH YOUR DEBURRING AND FINISHING POTENTIAL.

Get high performance and durability, Scotch-Brite™ Convolute Wheels produce great results on all types of metal, composites and glass. Used on pedestal grinders, back stands and bench motors, these wheels provide a consistent working surface even as the wheel wears.



Soft Density Hard

SCOTCH-BRITE™ CONVOLUTE WHEEL	Deburring	Blending	Finishing	Polishing
EXL / EX2 / EX3 Deburring (EXL)	✓	✓		
EXL Pro Deburring (EXL PRO)	✓			
Metal Finishing (MF)		✓	✓	
Cut and Polish (CP)		✓	✓	✓
Multi-Finishing (MU)		✓	✓	
Light Deburring (LDW)			✓	✓

RECOMMENDED OPERATING SPEEDS	
Application	SFPM
Finishing	500 – 3,000
Composites / Soft Materials	1,200 – 2,700
Deburring	5,000 – 7,500
Blending / Polishing	6,000 – 8,000

SFPM = Surface Feet Per Minute

MAXIMUM OPERATING SPEEDS	
Diameter	RPM
4"	9,000
6"	6,000
8"	4,500
10"	3,600
12"	3,000
14"	2,550
16"	2,250
18"	2,000
20"	1,800
24"	1,500



## FOR WHEN YOU NEED TO ACHIEVE A FINE FINISH.

Engineered to strike a balance between durability and conformability to deliver unmatched results in deburring, weld blending, finishing and polishing applications.

Scotch-Brite™ Wheels are powered by nonwoven technology — a conformable nylon web with incorporated abrasive grain developed by 3M engineers.

Check out this additional content!



LEARN MORE

# SCOTCH-BRITE™ CONVOLUTE WHEELS — FINISHING



## Scotch-Brite™ Metal Finishing Wheels

For decorative finishing and blending — designed to apply uniform and consistent satin, antique, mill and brushed finishes on metals

Highly conformable

Removes minor imperfections and handling marks

Density	Mineral	Grade	Dia.	Width
4, 5, 6	A/O	MED, CRS	4"-24"	.5"-36"



**FIND YOUR GRADE AND SIZE**



## Scotch-Brite™ Multi-Finishing Wheels

For decorative, satin finishing and blending of all metals in fewer steps

Often used on inline sanding tools for large surface repair

Produces a bright finish with a wide scratch pattern

Density	Mineral	Grade	Dia.	Width
2, 3, 4	SiC	FIN, MED, CRS	4"-24"	.5"-36"



**FIND YOUR GRADE AND SIZE**

Scotch-Brite™ Convolute Finishing Wheels generate surface finishes and blend or refine scratches to create aesthetically pleasing looks. These wheels are designed to apply a variety of uniform finishes such as aesthetic satin finishes, antique finishes, matte finishes, and matching #3 mill and #4 mill finishes. Achieve your desired finish in fewer steps, in less time and with less effort.

### AGGRESSIVENESS



### HARDNESS



### FINISH

