

















SCOTCH-BRITE™ SURFACE CONDITIONING BELTS

TRUST SCOTCH-BRITE™ BELTS TO DELIVER FANTASTIC FINISHES.

RECOMMENDED BACKINGS							
✓ = Recommended Starting Point ✓ = Secondary Starting Point		File Belt	In-Line Sander	Stroke Sander	Back Stand	Centerless / Cylindrical	Flat Finishing
Scotch-Brite™ SC Surface Conditioning Belt	SCRIM	✓	✓				
	LOW STRETCH*				✓	✓	✓
	FILM BACKED			✓			
Scotch-Brite™ Durable Flex (DF) Surface Conditioning Belt	LOW STRETCH*	✓	✓		✓	✓	✓
	SCRIM	✓	✓				
Scotch-Brite™ SE Surface Conditioning Belt	LOW STRETCH*				✓	✓	✓
	FILM BACKED			✓			
	SCRIM						

*Low stretch is ideal for high tension or long belt applications

FLEXIBLE Resistant to chunking	MULTIPURPOSE The original multipurpose surface conditioning belt	HEAVY DUTY Holds up to sharp edges and burrs
 DF CRS	 SC CRS	 SE CRS
 DF MED	 SC MED	 SE MED
 DF FIN	 SC VFN	 SE FIN
	 SC SFN	

More Aggressive



RECOMMENDED OPERATING SPEEDS	
APPLICATION	SFPM
Decorative Finishing	500 – 3,000
Deburring	5,000 – 6,500
Cleaning and Conditioning	2,000 – 5,000
Oxide Removal	4,500 – 6,500
Maximum Operating Speed: 6,500 SFPM SFPM = Surface Feet Per Minute	

THE EASIEST WAY TO A PERFECT FINISH.

Choose Scotch-Brite™ Surface Conditioning Belts for cleaning, finishing, blending and deburring. The reinforced backing offers good flexibility whether working on a file belt or backstand. The nonwoven material combined with abrasive grain is an ideal way to add a great finish or remove burrs without gouging or undercutting the work piece.

Check out this additional content!

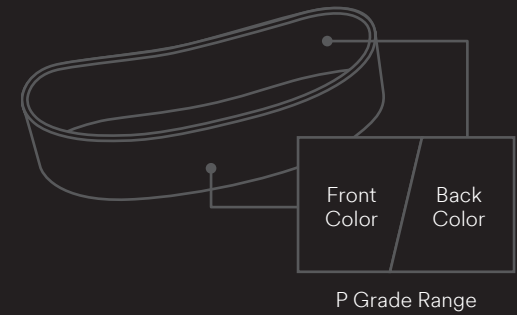



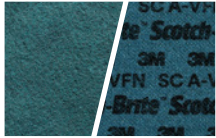


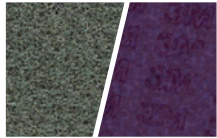
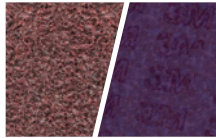
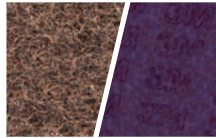
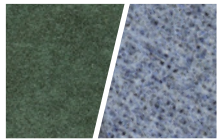
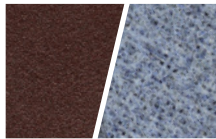
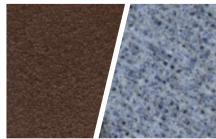
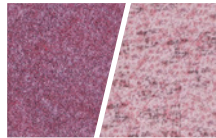
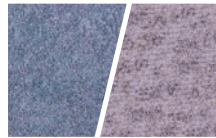
LEARN MORE

CRACKING THE COLOR CODE — BELTS

HAVE CONFIDENCE THAT YOU ARE USING THE REAL DEAL.

Recognizing the authentic Scotch-Brite™ Brand colors can help you to quickly identify quality nonwoven abrasives — and their grades.¹



		Scotch-Brite™ Surface Conditioning Belts	SFN Super Fine	VFN Very Fine	FIN Fine	MED Medium	CRS Coarse	HD-CRS Heavy Duty	SD-CRS Super Duty
MULTIPURPOSE	SC		 600–400	 400–320		 240–180	 180–150		
	FLEXIBLE Durable Flex (DF)				 280–240	 240–180	 180–150		
HEAVY DUTY		SE			 280–240	 240–180	 150–120		
		Light Grinding and Blending						 180–150	 150–120

P GRADES

1. Scotch-Brite™ nonwoven abrasives, grade is generally used to describe the finish attributes — the coarser the grade, the more aggressive cut and finish. P Grade ranges for Scotch-Brite™ Belts are based on comparative finishes to 3M coated belts (tested on stainless steel). Grade ranges are reference point only — listed from finer to coarser. Measured finish will be affected by operator, tool, accessories used, substrate and application, and provided ranges are reference point only.