

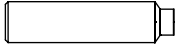
5xD



Bright Finish



External Coolant



Reinforced Straight Shank

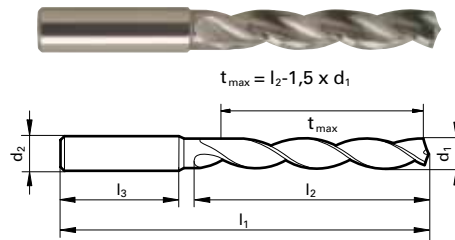
Speeds & Feeds
information pg 484

Series 5518



Three-Flute High Precision

Carbide, GS 200 G three-flute high precision, 5xD,
self-centering 130° point, reinforced straight shank, RH helix

Cut Dia. = m7 tolerance range, Shank Dia. = h6



Application Materials:

-  General Steels/Brass
-  Cast Iron
-  Aluminum & Alloys

GUHRING
Select

Diameter (d1)		Wire / letter	d2 mm	l1 mm	l2 mm	EDP #
Dec. inch	Fract. inch					
0.1181			3.000	66.00	28.00	9055180030000
0.1220			3.100	66.00	28.00	9055180031000
0.1260			3.200	66.00	28.00	9055180032000
0.1299			3.300	66.00	28.00	9055180033000
0.1378			3.500	66.00	28.00	9055180035000
0.1457			3.700	66.00	28.00	9055180037000
0.1496		25	3.800	74.00	36.00	9055180038000
0.1575			4.000	74.00	36.00	9055180040000
0.1614			4.100	74.00	36.00	9055180041000
0.1654			4.200	74.00	36.00	9055180042000
0.1772		16	4.500	74.00	36.00	9055180045000
0.1890		12	4.800	74.00	36.00	9055180048000
0.1969			5.000	82.00	44.00	9055180050000
0.2008			5.100	82.00	44.00	9055180051000
0.2047			5.200	82.00	44.00	9055180052000
0.2087			5.300	82.00	44.00	9055180053000
0.2165			5.500	82.00	44.00	9055180055000
0.2283			5.800	82.00	44.00	9055180058000
0.2362			6.000	82.00	44.00	9055180060000
0.2402			6.100	91.00	53.00	9055180061000
0.2441			6.200	91.00	53.00	9055180062000
0.2520			6.400	91.00	53.00	9055180064000
0.2559			6.500	91.00	53.00	9055180065000
0.2638			6.700	91.00	53.00	9055180067000
0.2677			6.800	91.00	53.00	9055180068000
0.2717			6.900	91.00	53.00	9055180069000
0.2756			7.000	91.00	53.00	9055180070000
0.2795			7.100	91.00	53.00	9055180071000
0.2913			7.400	91.00	53.00	9055180074000
0.2953			7.500	91.00	53.00	9055180075000
0.3071			7.800	91.00	53.00	9055180078000
0.3150			8.000	91.00	53.00	9055180080000
0.3189			8.100	103.00	61.00	9055180081000
0.3228		P	8.200	103.00	61.00	9055180082000
0.3307			8.400	103.00	61.00	9055180084000
0.3346			8.500	103.00	61.00	9055180085000
0.3386			8.600	103.00	61.00	9055180086000
0.3425			8.700	103.00	61.00	9055180087000

Diameter (d1)		Wire / letter	d2 mm	l1 mm	l2 mm	EDP #
Dec. inch	Fract. inch					
0.3465			8.800	103.00	61.00	9055180088000
0.3543			9.000	103.00	61.00	9055180090000
0.3583			9.100	103.00	61.00	9055180091000
0.3740			9.500	103.00	61.00	9055180095000
0.3858		W	9.800	103.00	61.00	9055180098000
0.3937			10.000	103.00	61.00	9055180100000
0.3976			10.100	118.00	71.00	9055180101000
0.4016			10.200	118.00	71.00	9055180102000
0.4055			10.300	118.00	71.00	9055180103000
0.4134			10.500	118.00	71.00	9055180105000
0.4331			11.000	118.00	71.00	9055180110000
0.4409			11.200	118.00	71.00	9055180112000
0.4528			11.500	118.00	71.00	9055180115000
0.4646			11.800	118.00	71.00	9055180118000
0.4724			12.000	118.00	71.00	9055180120000
0.4764			12.100	124.00	77.00	9055180121000
0.4921			12.500	124.00	77.00	9055180125000
0.5118			13.000	124.00	77.00	9055180130000
0.5315			13.500	124.00	77.00	9055180135000
0.5512			14.000	124.00	77.00	9055180140000
0.5709			14.500	133.00	83.00	9055180145000
0.5906			15.000	133.00	83.00	9055180150000
0.6102			15.500	133.00	83.00	9055180155000
0.6299			16.000	133.00	83.00	9055180160000
0.6496			16.500	143.00	93.00	9055180165000
0.6693			17.000	143.00	93.00	9055180170000
0.6890			17.500	143.00	93.00	9055180175000
0.7087			18.000	143.00	93.00	9055180180000
0.7283			18.500	153.00	101.00	9055180185000
0.7480			19.000	153.00	101.00	9055180190000
0.7677			19.500	153.00	101.00	9055180195000
0.7874			20.000	153.00	101.00	9055180200000

Alternative Drill Series:

- #609 Carbide, GS200, 5xD, 150 U pt, TiN
- #1452 Carbide, GS200, 5xD, 150 U pt, Bright