







# Series 651

## Speeds & Feeds information pg 446

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter				
0.5709			14.500	169.00	114.00	9006510145000
0.5748			14.600	169.00	114.00	9006510146000
0.5780	37/64		14.680	169.00	114.00	9006510146800
0.5807			14.750	169.00	114.00	9006510147500
0.5827			14.800	169.00	114.00	9006510148000
0.5906			15.000	169.00	114.00	9006510150000
0.5937	19/32		15.080	178.00	120.00	9006510150800
0.6004			15.250	178.00	120.00	9006510152500
0.6094	39/64		15.480	178.00	120.00	9006510154800
0.6102			15.500	178.00	120.00	9006510155000
0.6201			15.750	178.00	120.00	9006510157500
0.6220			15.800	178.00	120.00	9006510158000
0.6248	5/8		15.870	178.00	120.00	9006510158700
0.6299			16.000	178.00	120.00	9006510160000

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter				
0.6594			16.750	184.00	125.00	9006510167500
0.6693			17.000	184.00	125.00	9006510170000
0.6890			17.500	191.00	130.00	9006510175000
0.7087			18.000	191.00	130.00	9006510180000
0.7283			18.500	198.00	135.00	9006510185000
0.7480			19.000	198.00	135.00	9006510190000

Alternative Drill Series:
#205 HSS, GT100, 5xD, 118 pt, Bright/Steam Oxide > 2.36
#5519, Cobalt, GU 500, 5xD, 130 pt., TIN
#305 Cobalt, GP, 5xD, 118 pt, Bright/Steam Oxide > 2.36
#530 PM Cobalt, GT500, 5xD, 130 pt, FIREX®

\*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive