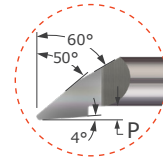
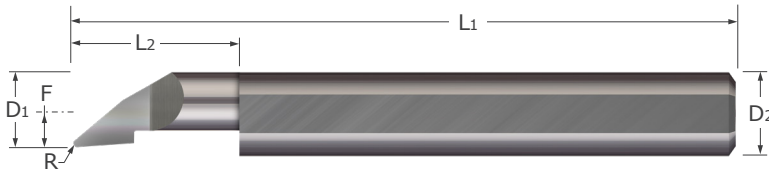


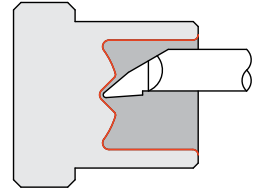
Standard – Profiling Tools

Axial Profiling

PF



- Designed for both radial and axial profiling
- Unique design maximizes tool versatility and part feature creation
- Polished split face for improved edge retention and chip evacuation while reducing galling
- Split geometry makes the tool as rigid as possible
- Coolant fed enabled shank design
- Corner radius profile
- Lockdown flat automatically locates tool on center
- AlTiN coated option provides added lubricity and increased wear resistance in difficult to machine materials
- Solid carbide ■ CNC ground in the USA



Minimum Bore Diameter	Maximum Bore Depth	Radius	Projection	Centerline Offset	Shank Diameter	Overall Length	Uncoated		AlTiN Coated	
D ₁	L ₂ ^{+0.030"} _{-.000"}	R ^{+0.002"} _{-.000"}	P	F	D ₂ (h6)	L ₁	Tool #	Price	Tool #	Price
.0700	.200	.005	.010	.007	.1250	1.5	PF-070200	25.80	PF-070200X	28.30
.0700	.400	.005	.010	.007	.1250	1.5	PF-070400	25.80	PF-070400X	28.30
.0700	.500	.005	.010	.007	.1250	1.5	PF-070500	25.80	PF-070500X	28.30
.1100	.250	.005	.015	.047	.1250	1.5	PF-110250	25.80	PF-110250X	28.30
.1100	.500	.005	.015	.047	.1250	1.5	PF-110500	25.80	PF-110500X	28.30
.1100	.750	.005	.015	.047	.1250	1.5	PF-110750	25.80	PF-110750X	28.30
.1200	.250	.008	.020	.026	.1875	2.0	PF-120250	26.85	PF-120250X	29.75
.1200	.500	.008	.020	.026	.1875	2.0	PF-120500	26.85	PF-120500X	29.75
.1200	.750	.008	.020	.026	.1875	2.0	PF-120750	26.85	PF-120750X	29.75
.1600	.500	.008	.030	.066	.1875	2.0	PF-160500	26.85	PF-160500X	29.75
.1600	.750	.008	.030	.066	.1875	2.0	PF-160750	26.85	PF-160750X	29.75
.1800	.500	.008	.030	.055	.2500	2.5	PF-180500	34.35	PF-180500X	39.25
.1800	.750	.008	.030	.055	.2500	2.5	PF-180750	34.35	PF-180750X	39.25
.1800	1.000	.008	.030	.055	.2500	2.5	PF-1801000	34.35	PF-1801000X	39.25
.2000	.600	.008	.030	.075	.2500	2.5	PF-200600	34.35	PF-200600X	39.25
.2000	1.000	.008	.030	.075	.2500	2.5	PF-2001000	34.35	PF-2001000X	39.25
.2300	.750	.008	.030	.073	.3125	2.5	PF-230750	42.40	PF-230750X	49.20
.2300	1.000	.008	.030	.073	.3125	2.5	PF-2301000	42.40	PF-2301000X	49.20
.2300	1.250	.008	.030	.073	.3125	2.5	PF-2301250	42.40	PF-2301250X	49.20
.3000	1.000	.008	.030	.143	.3125	2.5	PF-3001000	42.40	PF-3001000X	49.20
.3600	1.000	.008	.030	.172	.3750	2.5	PF-3601000	54.95	PF-3601000X	61.75