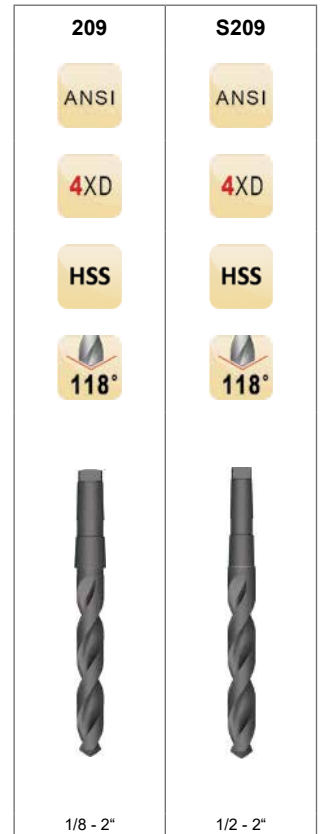


General Purpose Taper Shank

209 Standard Taper Type

S209 Small Taper Type

Steam tempered for increased tool life & lubricity.



d ₁ Ø Inch	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	MTS	Pack Qty	209	S209
1/8	0.1250	1.7/8	5.1/8	1	1	6001003	—
9/64	0.1406	2.1/8	5.3/8	1	1	6001068	—
5/32	0.1563	2.1/8	5.3/8	1	1	6001011	—
11/64	0.1719	2.1/2	5.3/4	1	1	6001018	—
3/16	0.1875	2.1/2	5.3/4	1	1	6001135	—
13/64	0.2031	2.3/4	6"	1	1	6001032	—
7/32	0.2188	2.3/4	6"	1	1	6001056	—
15/64	0.2344	2.7/8	6.1/8	1	1	6001048	—
1/4	0.2500	2.7/8	6.1/8	1	1	6001000	—
17/64	0.2656	3"	6.1/4	1	1	6001054	—
9/32	0.2813	3"	6.1/4	1	1	6001065	—
19/64	0.2969	3.1/8	6.3/8	1	1	6001060	—
5/16	0.3125	3.1/8	6.3/8	1	1	6001196	—
21/64	0.3281	3.1/4	6.1/2	1	1	6001095	—
11/32	0.3437	3.1/4	6.1/2	1	1	6001012	—
23/64	0.3594	3.1/2	6.3/4	1	1	6001101	—
3/8	0.3750	3.1/2	6.3/4	1	1	6001144	—
25/64	0.3906	3.5/8	7"	1	1	6001112	—
13/32	0.4063	3.5/8	7"	1	1	6001027	—
27/64	0.4219	3.7/8	7.1/4	1	1	6001118	—
7/16	0.4375	3.7/8	7.1/4	1	1	6001050	—
29/64	0.4531	4.1/8	7.1/2	1	1	6001125	—
15/32	0.4687	4.1/8	7.1/2	1	1	6001046	—
31/64	0.4844	4.3/8	8.1/4	2	1	6001152	—
1/2	0.5000	4.3/8	7.3/4	1	1	—	5999934
1/2	0.5000	4.3/8	8.1/4	2	1	6000998	—
33/64	0.5156	4.5/8	8"	1	1	—	5999791
33/64	0.5156	4.5/8	8.1/2	2	1	6001161	—
17/32	0.5313	4.5/8	8"	1	1	—	5999777
17/32	0.5313	4.5/8	8.1/2	2	1	6001051	—
35/64	0.5469	4.7/8	8.1/4	1	1	—	5999793
35/64	0.5469	4.7/8	8.3/4	2	1	6001005	—
9/16	0.5625	4.7/8	8.1/4	1	1	—	5999807

TAPER SHANK DRILL



d ₁ Ø	d ₁ decimal	l ₂	l ₁	MTS	Pack Qty	209	S209
Inch	Inch	Inch	Inch				
9/16	0.5625	4.7/8	8.3/4	2	1	6001062	—
37/64	0.5781	4.7/8	8.3/4	2	1	6001053	—
19/32	0.5937	4.7/8	8.3/4	2	1	6001057	—
39/64	0.6094	4.7/8	8.3/4	2	1	6001086	—
5/8	0.6250	4.7/8	8.3/4	2	1	6001015	—
41/64	0.6406	5.1/8	9"	2	1	6001120	—
21/32	0.6563	5.1/8	9"	2	1	6001093	—
43/64	0.6719	5.3/8	9.1/4	2	1	6001175	—
11/16	0.6875	5.3/8	9.1/4	2	1	6001008	—
45/64	0.7031	5.5/8	9.1/2	2	1	6001186	—
23/32	0.7188	5.5/8	9.1/2	2	1	6001098	—
47/64	0.7344	5.7/8	9.3/4	2	1	6001190	—
3/4	0.7500	5.7/8	9.3/4	2	1	6001139	—
49/64	0.7656	6"	9.7/8	2	1	6001193	—
25/32	0.7813	6"	9.7/8	2	1	6001104	—
51/64	0.7969	6.1/8	10"	2	1	—	5999794
51/64	0.7969	6.1/8	10.3/4	3	1	6001021	—
13/16	0.8125	6.1/8	10"	2	1	—	5999772
13/16	0.8125	6.1/8	10.3/4	3	1	6001023	—
53/64	0.8281	6.1/8	10"	2	1	—	5999796
53/64	0.8281	6.1/8	10.3/4	3	1	6001025	—
27/32	0.8438	6.1/8	10"	2	1	—	5999783
27/32	0.8438	6.1/8	10.3/4	3	1	6001115	—
55/64	0.8594	6.1/8	10.3/4	3	1	6001031	—
7/8	0.8750	6.1/8	10"	2	1	—	5999805
7/8	0.8750	6.1/8	10.3/4	3	1	6001059	—
57/64	0.8906	6.1/8	10.3/4	3	1	6001035	—
29/32	0.9063	6.1/8	10"	2	1	—	5999786
29/32	0.9063	6.1/8	10.3/4	3	1	6001122	—
59/64	0.9219	6.1/8	10.3/4	3	1	6001039	—
15/16	0.9375	6.1/8	10.3/4	3	1	6001037	—
61/64	0.9531	6.3/8	11"	3	1	6001043	—
31/32	0.9688	6.3/8	11"	3	1	6001148	—
63/64	0.9844	6.3/8	11"	3	1	6001047	—
1"	1.0000	6.3/8	11"	3	1	5999465	—
1.1/64	1.0156	6.1/2	11.1/8	3	1	5999470	—
1.1/32	1.0312	6.1/2	11.1/8	3	1	5999468	—
1.3/64	1.0469	6.5/8	11.1/4	3	1	5999506	—
1.1/16	1.0625	6.5/8	11.1/4	3	1	5999466	—
1.5/64	1.0781	6.7/8	12.1/2	4	1	6000992	—
1.3/32	1.0937	6.7/8	11.1/2	3	1	—	6000482
1.3/32	1.0937	6.7/8	12.1/2	4	1	5999502	—
1.7/64	1.1094	7.1/8	11.3/4	3	1	—	5999914
1.7/64	1.1094	7.1/8	12.3/4	4	1	6001157	—
1.1/8	1.1250	7.1/8	11.3/4	3	1	—	6000436
1.1/8	1.1250	7.1/8	12.3/4	4	1	5999471	—
1.9/64	1.1406	7.1/4	11.7/8	3	1	—	5999930
1.9/64	1.1406	7.1/4	12.7/8	4	1	6001181	—
1.5/32	1.1563	7.1/4	11.7/8	3	1	—	5999769
1.5/32	1.1563	7.1/4	12.7/8	4	1	5999518	—
1.11/64	1.1719	7.3/8	12"	3	1	—	6000443
1.11/64	1.1719	7.3/8	13"	4	1	5999475	—
1.3/16	1.1875	7.3/8	12"	3	1	—	6000476
1.3/16	1.1875	7.3/8	13"	4	1	5999500	—
1.13/64	1.2031	7.1/2	12.1/8	3	1	—	6000449
1.7/32	1.2187	7.1/2	12.1/8	3	1	—	5999870
1.7/32	1.2187	7.1/2	13.1/8	4	1	6001109	—
1.15/64	1.2344	7.7/8	13.1/2	4	1	5999481	—
1.1/4	1.2500	7.7/8	12.1/2	3	1	—	6000433
1.1/4	1.2500	7.7/8	13.1/2	4	1	5999469	—
1.17/64	1.2656	8.1/2	14.1/8	4	1	5999483	—
1.9/32	1.2813	8.1/2	14.1/8	4	1	6001178	—
1.19/64	1.2969	8.5/8	14.1/4	4	1	5999486	—
1.5/16	1.3125	8.5/8	14.1/4	4	1	5999514	—
1.21/64	1.3281	8.3/4	14.3/8	4	1	5999488	—
1.11/32	1.3437	8.3/4	14.3/8	4	1	5999474	—

d_1 Ø Inch	d_1 decimal Inch	l_2 Inch	l_1 Inch	MTS	Pack Qty	209	S209
1.3/8	1.3750	8.7/8	14.1/2	4	1	5999508	—
1.13/32	1.4063	9"	14.5/8	4	1	5999477	—
1.27/64	1.4219	9.1/8	14.3/4	4	1	5999494	—
1.7/16	1.4375	9.1/8	14.3/4	4	1	6001075	—
1.15/32	1.4687	9.1/4	14.7/8	4	1	5999480	—
1.31/64	1.4844	9.3/8	15"	4	1	5999512	—
1.1/2	1.5000	9.3/8	15"	4	1	5999467	—
1.33/64	1.5156	9.3/8	15"	4	1	—	6000491
1.17/32	1.5313	9.3/8	15"	4	1	—	6000461
1.17/32	1.5313	9.3/8	16.3/8	5	1	5999482	—
1.35/64	1.5469	9.5/8	15.1/4	4	1	—	6000497
1.9/16	1.5625	9.5/8	15.1/4	4	1	—	5999926
1.9/16	1.5625	9.5/8	16.5/8	5	1	6001173	—
1.19/32	1.5937	9.7/8	15.1/2	4	1	—	6000463
1.39/64	1.6094	10"	15.5/8	4	1	—	6000504
1.5/8	1.6250	10"	15.5/8	4	1	—	5999828
1.5/8	1.6250	10"	17"	5	1	6001042	—
1.21/32	1.6563	10.1/8	15.3/4	4	1	—	6000465
1.11/16	1.6875	10.1/8	15.3/4	4	1	—	6000440
1.11/16	1.6875	10.1/8	17.1/8	5	1	5999472	—
1.47/64	1.7344	10.3/8	16.1/4	4	1	—	6000520
1.3/4	1.7500	10.1/8	17.1/8	5	1	5999504	—
1.3/4	1.7500	10.3/8	16.1/4	4	1	—	6000484
1.25/32	1.7813	10.3/8	16.1/4	4	1	—	6000469
1.13/16	1.8125	10.1/8	17.1/8	5	1	5999476	—
1.13/16	1.8125	10.3/8	16.1/4	4	1	—	6000446
1.7/8	1.8750	10.1/2	16.1/2	4	1	—	5999922
1.7/8	1.8750	10.3/8	17.3/8	5	1	6001164	—
1.15/16	1.9375	10.3/8	17.3/8	5	1	5999479	—
1.15/16	1.9375	10.5/8	16.5/8	4	1	—	6000455
1.31/32	1.9687	10.5/8	16.5/8	4	1	—	6000488
2"	2.0000	10.3/8	17.3/8	5	1	6001063	—
2"	2.0000	10.5/8	16.5/8	4	1	—	5999780