

Cobalt Heavy Duty Taper Shank

209CO Notched Point reduces thrust. Cobalt base material with Bronze tempered for wear resistance and lubricity. Suitable for ferrous materials.



209CO

ANSI

4XD

HSS-E

135°



1/4 - 1 1/2

d ₁ Ø Inch	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	MTS	Pack Qty	209CO
1/4	0.2500	2.7/8	6.1/8	1	1	6000767
9/32	0.2813	3"	6.1/4	1	1	6000887
5/16	0.3125	3.1/8	6.3/8	1	1	6000843
11/32	0.3437	3.1/4	6.1/2	1	1	6000841
3/8	0.3750	3.1/2	7.3/8	2	1	6000800
13/32	0.4063	3.5/8	7.1/2	2	1	6000929
27/64	0.4219	3.7/8	7.3/4	2	1	6000789
7/16	0.4375	3.7/8	7.3/4	2	1	6000869
29/64	0.4531	4.1/8	8"	2	1	6000795
15/32	0.4687	4.1/8	8"	2	1	6000942
31/64	0.4844	4.3/8	8.1/4	2	1	6000811
1/2	0.5000	4.3/8	8.1/4	2	1	6001028
33/64	0.5156	4.5/8	8.1/2	2	1	6000814
17/32	0.5313	4.5/8	8.1/2	2	1	6000948
35/64	0.5469	4.7/8	8.3/4	2	1	6000817
9/16	0.5625	4.7/8	8.3/4	2	1	6000882
37/64	0.5781	4.7/8	8.3/4	2	1	6000820
19/32	0.5937	4.7/8	8.3/4	2	1	6000951
39/64	0.6094	4.7/8	8.3/4	2	1	6000823
5/8	0.6250	4.7/8	8.3/4	2	1	6000847
41/64	0.6406	5.1/8	9"	2	1	6000826
21/32	0.6563	5.1/8	9.3/4	3	1	6000774
43/64	0.6719	5.3/8	10"	3	1	6000829
11/16	0.6875	5.3/8	10"	3	1	6000806
45/64	0.7031	5.5/8	10.1/4	3	1	6000832
23/32	0.7188	5.5/8	10.1/4	3	1	6000779
47/64	0.7344	5.7/8	10.1/2	3	1	6000835
3/4	0.7500	5.7/8	10.1/2	3	1	6000798
49/64	0.7656	6"	10.5/8	3	1	6000838
25/32	0.7813	6"	10.5/8	3	1	6000783
51/64	0.7969	6.1/8	10.3/4	3	1	6000849
13/16	0.8125	6.1/8	10.3/4	3	1	6000873
53/64	0.8281	6.1/8	10.3/4	3	1	6000851

COBALT TAPER SHANK DRILL



d_1 Ø	d_1 decimal	l_2	l_1	MTS	Pack Qty	209CO
Inch	Inch	Inch	Inch			
27/32	0.8438	6.1/8	10.3/4	3	1	6000786
55/64	0.8594	6.1/8	10.3/4	3	1	6000854
7/8	0.8750	6.1/8	10.3/4	3	1	6000878
57/64	0.8906	6.1/8	10.3/4	3	1	6000856
29/32	0.9062	6.1/8	10.3/4	3	1	6000792
59/64	0.9219	6.1/8	10.3/4	3	1	6000859
15/16	0.9375	6.1/8	10.3/4	3	1	6000938
61/64	0.9531	6.3/8	11"	3	1	6000862
31/32	0.9688	6.3/8	11"	3	1	6000803
63/64	0.9844	6.3/8	11"	3	1	6000865
1"	1.0000	6.3/8	11"	3	1	6000952
1.1/64	1.0156	6.1/2	12.1/8	4	1	6000965
1.1/32	1.0312	6.1/2	12.1/8	4	1	6000958
1.1/16	1.0625	6.5/8	12.1/4	4	1	6000954
1.3/32	1.0937	6.7/8	12.1/2	4	1	6000989
1.7/64	1.1094	7.1/8	12.3/4	4	1	6001007
1.1/8	1.1250	7.1/8	12.3/4	4	1	6000968
1.11/64	1.1719	7.3/8	13"	4	1	6000972
1.3/16	1.1875	7.3/8	13"	4	1	6000985
1.7/32	1.2188	7.1/2	13.1/8	4	1	6001004
1.1/4	1.2500	7.7/8	13.1/2	4	1	6000961
1.9/32	1.2813	8.1/2	14.1/8	4	1	6001013
1.11/32	1.3437	8.3/4	14.3/8	4	1	6000970
1.3/8	1.3750	8.7/8	14.1/2	4	1	6000991
1.7/16	1.4375	9.1/8	14.3/4	4	1	6001001
1.1/2	1.5000	9.3/8	15"	4	1	6000956