

**4ASM** Low thrust design self centering Split Point for easier penetration. Steam tempered surface treatment for increased wear resistance & lubricity.

**4ASM**

DIN  
**1897**

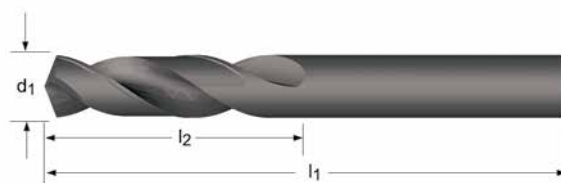
**2.5XD**

**HSS**

**135°**



1.00 - 12.50



| d <sub>1</sub><br>Ø<br>mm | d <sub>1</sub><br>decimal<br>Inch | l <sub>2</sub><br>mm | l <sub>1</sub><br>mm | Pack<br>Qty | 4ASM                  |
|---------------------------|-----------------------------------|----------------------|----------------------|-------------|-----------------------|
| 1.00                      | 0.0394                            | 6                    | 22                   | 12          | 6000967 <sup>1)</sup> |
| 1.25                      | 0.0492                            | 8                    | 30                   | 12          | 6000969 <sup>1)</sup> |
| 1.30                      | 0.0512                            | 8                    | 30                   | 12          | 6000971 <sup>1)</sup> |
| 1.65                      | 0.0650                            | 11                   | 34                   | 12          | 6000973               |
| 2.00                      | 0.0787                            | 12                   | 38                   | 12          | 6001002               |
| 2.30                      | 0.0906                            | 13                   | 40                   | 12          | 6001010               |
| 2.40                      | 0.0945                            | 14                   | 43                   | 12          | 6000362               |
| 2.50                      | 0.0984                            | 14                   | 43                   | 12          | 6000414               |
| 3.00                      | 0.1181                            | 16                   | 46                   | 12          | 6000456               |
| 3.10                      | 0.1220                            | 18                   | 49                   | 12          | 6000483               |
| 3.20                      | 0.1260                            | 18                   | 49                   | 12          | 6000514               |
| 3.30                      | 0.1299                            | 18                   | 49                   | 12          | 6000521               |
| 3.40                      | 0.1339                            | 20                   | 52                   | 12          | 6000524               |
| 3.50                      | 0.1378                            | 20                   | 52                   | 12          | 6000527               |
| 3.70                      | 0.1457                            | 20                   | 52                   | 12          | 6000531               |
| 4.00                      | 0.1575                            | 22                   | 55                   | 12          | 6000368               |
| 4.20                      | 0.1654                            | 22                   | 55                   | 12          | 6000373               |
| 4.50                      | 0.1772                            | 24                   | 58                   | 12          | 6000379               |
| 5.00                      | 0.1969                            | 26                   | 62                   | 12          | 6000384               |
| 5.50                      | 0.2165                            | 28                   | 66                   | 12          | 6000388               |
| 5.70                      | 0.2244                            | 28                   | 66                   | 12          | 6000392               |
| 5.80                      | 0.2283                            | 28                   | 66                   | 12          | 6000396               |
| 6.00                      | 0.2362                            | 28                   | 66                   | 12          | 6000400               |
| 6.20                      | 0.2441                            | 31                   | 70                   | 12          | 6000406               |
| 6.40                      | 0.2520                            | 31                   | 70                   | 12          | 6000410               |
| 6.50                      | 0.2559                            | 31                   | 70                   | 12          | 6000418               |
| 6.60                      | 0.2598                            | 31                   | 70                   | 12          | 6000422               |
| 6.80                      | 0.2677                            | 34                   | 74                   | 12          | 6000426               |
| 6.90                      | 0.2717                            | 34                   | 74                   | 12          | 6000431               |
| 7.00                      | 0.2756                            | 34                   | 74                   | 12          | 6000437               |
| 7.20                      | 0.2835                            | 34                   | 74                   | 12          | 6000441               |
| 7.50                      | 0.2953                            | 37                   | 79                   | 12          | 6000444               |

<sup>1)</sup> Not Split Point

# SCREW MACHINE DRILL



| $d_1$<br>Ø<br>mm | $d_1$<br>decimal<br>Inch | $l_2$<br>mm | $l_1$<br>mm | Pack<br>Qty | 4ASM    |
|------------------|--------------------------|-------------|-------------|-------------|---------|
| 8.00             | 0.3150                   | 37          | 79          | 6           | 6000447 |
| 8.10             | 0.3189                   | 37          | 79          | 6           | 6000450 |
| 8.40             | 0.3307                   | 37          | 79          | 6           | 6000453 |
| 8.50             | 0.3346                   | 37          | 79          | 6           | 6000460 |
| 8.70             | 0.3425                   | 40          | 84          | 6           | 6000462 |
| 9.00             | 0.3543                   | 40          | 84          | 6           | 6000464 |
| 9.10             | 0.3583                   | 40          | 84          | 6           | 6000466 |
| 9.20             | 0.3622                   | 40          | 84          | 6           | 6000468 |
| 9.30             | 0.3661                   | 40          | 84          | 6           | 6000470 |
| 9.50             | 0.3740                   | 40          | 84          | 6           | 6000472 |
| 9.70             | 0.3819                   | 43          | 89          | 6           | 6000474 |
| 10.00            | 0.3937                   | 43          | 89          | 6           | 6000975 |
| 10.20            | 0.4016                   | 43          | 89          | 6           | 6000977 |
| 10.50            | 0.4134                   | 43          | 89          | 6           | 6000981 |
| 10.80            | 0.4252                   | 47          | 95          | 6           | 6000982 |
| 11.00            | 0.4331                   | 47          | 95          | 6           | 6000984 |
| 11.20            | 0.4409                   | 47          | 95          | 6           | 6000986 |
| 11.50            | 0.4528                   | 47          | 95          | 6           | 6000988 |
| 11.80            | 0.4646                   | 47          | 95          | 6           | 6000990 |
| 12.00            | 0.4724                   | 51          | 102         | 6           | 6000993 |
| 12.20            | 0.4803                   | 51          | 102         | 6           | 6000995 |
| 12.50            | 0.4921                   | 51          | 102         | 6           | 6000997 |