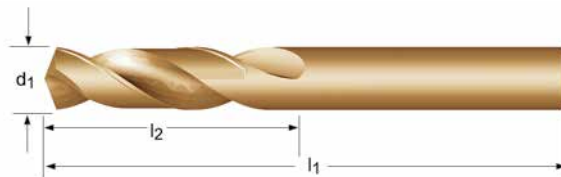


**Heavy Duty Screw Machine Length, Metric**

**4ASMCO**

Low thrust design self centering Split Point for easier penetration.  
Cobalt base material with Bronze tempered for wear resistance and lubricity.



**4ASMCO**

DIN  
**1897**

**2.5XD**

**HSS-E**

**135°**



2.30 - 12.00

$d_1$ Ø mm	$d_1$ decimal Inch	$l_2$ mm	$l_1$ mm	Pack Qty	<b>4ASMCO</b>
2.30	0.0906	13	40	12	6001006
2.50	0.0984	14	43	12	6001014
3.00	0.1181	16	46	12	6001019
3.10	0.1220	18	49	12	6001024
3.20	0.1260	18	49	12	6001030
3.30	0.1299	18	49	12	6000870
3.40	0.1339	20	52	12	6000875
3.50	0.1378	20	52	12	6000884
3.60	0.1417	20	52	12	6000888
3.70	0.1457	20	52	12	6000893
4.00	0.1575	22	55	12	6000899
4.10	0.1614	22	55	12	6000904
4.20	0.1654	22	55	12	6000909
4.70	0.1850	24	58	12	6000914
4.80	0.1890	26	62	12	6000920
4.90	0.1929	26	62	12	6000930
5.00	0.1969	26	62	12	6000935
5.10	0.2008	26	62	12	6000940
5.50	0.2165	28	66	12	6000944
5.70	0.2244	28	66	12	6000946
6.00	0.2362	28	66	12	6000947
6.40	0.2520	31	70	12	6000950
6.50	0.2559	31	70	12	6000953
6.80	0.2677	34	74	12	6000955
7.00	0.2756	34	74	12	6000957
8.00	0.3150	37	79	6	6000960
8.50	0.3346	37	79	6	6000962
9.50	0.3740	40	84	6	6000964
9.80	0.3858	43	89	6	6000966
10.00	0.3937	43	89	6	6001166
10.20	0.4016	43	89	6	6001170
10.50	0.4134	43	89	6	6001182
11.00	0.4331	47	95	6	6000863
11.20	0.4409	47	95	6	6000925
11.50	0.4528	47	95	6	6000959
12.00	0.4724	51	102	6	6000979