

SPECIAL PURPOSE DRILL



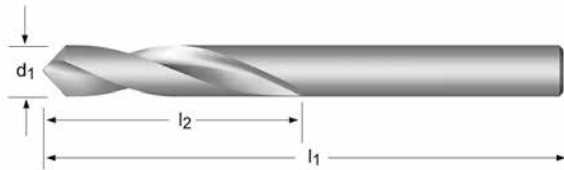
Spotting Drill - Short Length

SPS-90 Bright Finish improves chip flow in soft or non-ferrous materials

SPSG-90 TiN Coating for increased wear resistance and improved tool life.

SPS-120 Bright Finish improves chip flow in soft or non-ferrous materials

SPSG-120 TiN Coating for increased wear resistance and improved tool life.



SPS-90	SPSG-90	SPS-120	SPSG-120
ANSI	ANSI	ANSI	ANSI
1XD	1XD	1XD	1XD
HSS	HSS	HSS	HSS
90°	90°	120°	120°
1/4 - 1"	1/4 - 1"	1/4 - 1"	1/4 - 1"

d_1 Ø Inch	d_1 decimal Inch	l_2 Inch	l_1 Inch	Pack Qty	SPS-90	SPSG-90	SPS-120	SPSG-120
1/4	0.2500	3/4	2.1/2	1	6000094	6000142	6000072	6000113
3/8	0.3750	1.1/8	3.1/8	1	6000100	6000150	6000078	6000127
1/2	0.5000	1.3/8	3.3/4	1	6000090	6000139	6000069	6000110
5/8	0.6250	1.5/8	4.3/8	1	6000104	6000154	6000081	6000133
3/4	0.7500	1.7/8	5"	1	6000097	6000146	6000075	6000116
1"	1.0000	2.1/4	6"	1	6000087	6000135	6000066	6000108

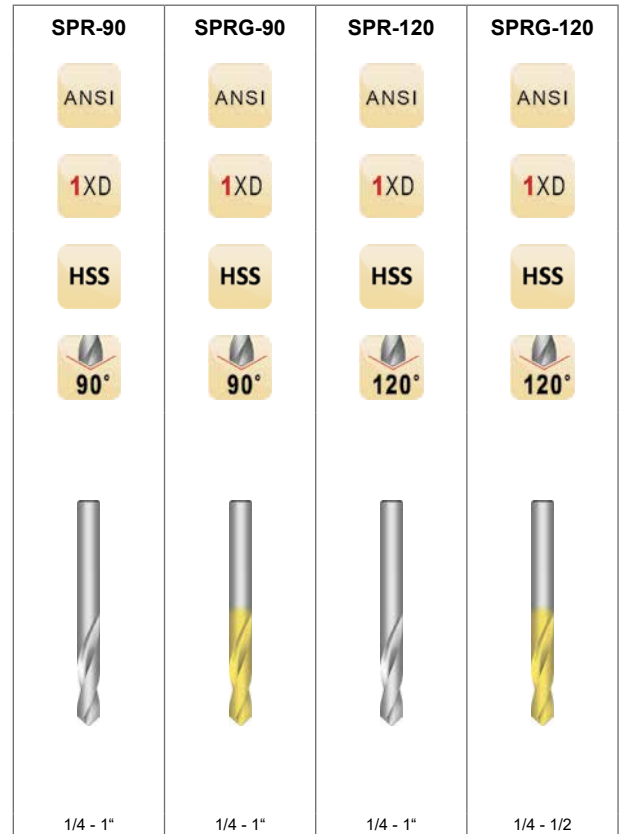
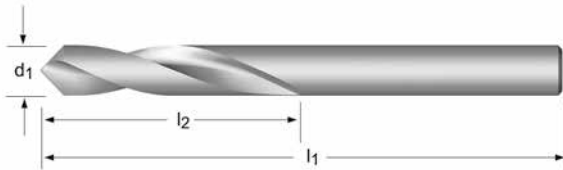
Spotting Drill - Regular Length

SPR-90 Bright Finish improves chip flow in soft or non-ferrous materials

SPRG-90 TiN Coating for increased wear resistance and improved tool life.

SPR-120 Bright Finish improves chip flow in soft or non-ferrous materials

SPRG-120 TiN Coating for increased wear resistance and improved tool life.



d ₁ Ø Inch	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	Pack Qty	SPR-90	SPRG-90	SPR-120	SPRG-120
1/4	0.2500	3/4	4"	1	6000101	6000055	6000082	6000166
3/8	0.3750	1.1/8	5"	1	6000112	6000060	6000088	6000213
1/2	0.5000	1.3/8	6"	1	6000098	6000222	6000079	6000122
5/8	0.6250	1.5/8	7"	1	6000050	6000063	6000091	—
3/4	0.7500	1.7/8	8"	1	6000105	6000057	6000085	—
1"	1.0000	2.1/4	8"	1	6000095	6000219	6000076	—

SPECIAL PURPOSE DRILL



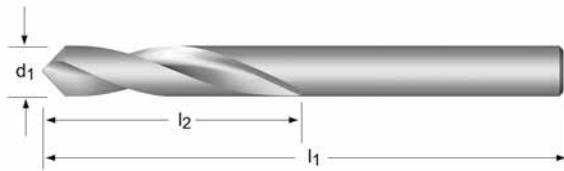
Spotting Drill - Long Length

SPL-90 Bright Finish improves chip flow in soft or non-ferrous materials

SPLG-90 TiN Coating for increased wear resistance and improved tool life.

SPL-120 Bright Finish improves chip flow in soft or non-ferrous materials

SPLG-120 TiN Coating for increased wear resistance and improved tool life.



SPL-90	SPLG-90	SPL-120	SPLG-120
ANSI	ANSI	ANSI	ANSI
1XD	1XD	1XD	1XD
HSS	HSS	HSS	HSS
90°	90°	120°	120°
1/4 - 1"	1/4 - 1"	1/4 - 5/8	1/4 - 1/2

d_1 Ø Inch	d_1 decimal Inch	l_2 Inch	l_1 Inch	Pack Qty	SPL-90	SPLG-90	SPL-120	SPLG-120
1/4	0.2500	3/4	6"	1	6000025	6000062	6000005	6000046
3/8	0.3750	1.1/8	7"	1	6000031	6000068	6000014	6000051
1/2	0.5000	1.3/8	8"	1	6000022	6000059	6000002	6000040
5/8	0.6250	1.5/8	9"	1	6000034	—	6000016	—
3/4	0.7500	1.7/8	10"	1	6000028	6000065	—	—
1"	1.0000	2.1/4	10"	1	6000019	6000056	—	—