

# JOBBER DRILL



## General Purpose Jobber Length - Left Hand

\* Sets Available on pg. 231

**L10** Left hand helix for use in machines where spindle is counter-clockwise & can be used to remove broken parts without damaging threaded holes. Bright Finish improves chip flow in soft or non-ferrous materials

L10

ANSI

4XD

HSS

118°



1/32 - 1/2



$d_1$ Ø Inch	$d_1$ decimal Inch	$l_2$ Inch	$l_1$ Inch	Pack Qty	L10
1/32	0.0313	1/2	1.3/8	12	5995605
3/64	0.0469	3/4	1.3/4	12	5995489
1/16	0.0625	7/8	1.7/8	12	5995596
5/64	0.0781	1"	2"	12	5995508
3/32	0.0938	1.1/4	2.1/4	12	5995486
7/64	0.1094	1.1/2	2.5/8	12	5995519
1/8	0.1250	1.5/8	2.3/4	12	5995464
9/64	0.1406	1.3/4	2.7/8	12	5995527
5/32	0.1563	2"	3.1/8	12	5995504
11/64	0.1719	2.1/8	3.1/4	12	5995466
3/16	0.1875	2.5/16	3.1/2	12	5995484
13/64	0.2031	2.7/16	3.5/8	12	5995468
7/32	0.2188	2.1/2	3.3/4	12	5995515
15/64	0.2344	2.5/8	3.7/8	12	5995470
1/4	0.2500	2.3/4	4"	12	5995463
17/64	0.2656	2.7/8	4.1/8	12	5995471
9/32	0.2813	2.15/16	4.1/4	12	5995523
19/64	0.2969	3.1/16	4.3/8	12	5995472
5/16	0.3125	3.3/16	4.1/2	6	5995501
21/64	0.3281	3.5/16	4.5/8	6	5995475
11/32	0.3437	3.7/16	4.3/4	6	5995465
23/64	0.3594	3.1/2	4.7/8	6	5995477
3/8	0.3750	3.5/8	5"	6	5995492
25/64	0.3906	3.3/4	5.1/8	6	5995478
13/32	0.4063	3.7/8	5.1/4	6	5995467
27/64	0.4219	3.15/16	5.3/8	6	5995480
7/16	0.4375	4.1/16	5.1/2	6	5995511
29/64	0.4531	4.3/16	5.5/8	6	5995482
15/32	0.4687	4.5/16	5.3/4	6	5995469
31/64	0.4844	4.3/8	5.7/8	6	5995495
1/2	0.5000	4.1/2	6"	6	5995602