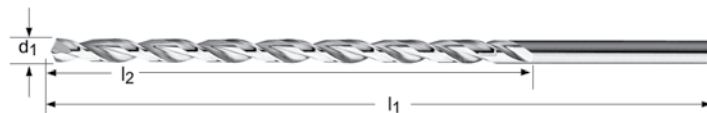




General Purpose Extra Length Parabolic Flute

QC0860P 8" Overall length

QC1290P 12" Overall length

Heavy-Duty Parabolic Flute design for efficient chip removal. Allows greater drilling depths in one pass. Low thrust design self centering Split Point for easier penetration. Bright Finish improves chip flow in soft or non-ferrous materials.



QC0860P	QC1290P
ANSI	ANSI
10XD	10XD
HSS	HSS
135°	135°
	
1/8 - 1/2	1/8 - 1/2

d ₁ Ø Inch	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	Pack Qty	QC0860P	QC1290P
1/8	0.1250	6"	8"	1	5995727	—
1/8	0.1250	9"	12"	1	—	5996453
9/64	0.1406	6"	8"	1	5995814	—
9/64	0.1406	9"	12"	1	—	5996464
5/32	0.1563	6"	8"	1	5995797	—
5/32	0.1563	9"	12"	1	—	5996456
11/64	0.1719	6"	8"	1	5995734	—
11/64	0.1719	9"	12"	1	—	5996504
3/16	0.1875	6"	8"	1	5995781	—
3/16	0.1875	9"	12"	1	—	5996441
13/64	0.2031	6"	8"	1	5995744	—
13/64	0.2031	9"	12"	1	—	5996550
7/32	0.2188	6"	8"	1	5995806	—
7/32	0.2188	9"	12"	1	—	5996460
15/64	0.2344	6"	8"	1	5995748	—
15/64	0.2344	9"	12"	1	—	5996558
1/4	0.2500	6"	8"	1	5995725	—
1/4	0.2500	9"	12"	1	—	5996417
17/64	0.2656	6"	8"	1	5995752	—
17/64	0.2656	9"	12"	1	—	5996562
9/32	0.2813	6"	8"	1	5995810	—
9/32	0.2813	9"	12"	1	—	5996462
19/64	0.2969	6"	8"	1	5995754	—
19/64	0.2969	9"	12"	1	—	5996422
5/16	0.3125	6"	8"	1	5995794	—
5/16	0.3125	9"	12"	1	—	5996451
21/64	0.3281	6"	8"	1	5995758	—
21/64	0.3281	9"	12"	1	—	5996426
11/32	0.3437	6"	8"	1	5995730	—
11/32	0.3437	9"	12"	1	—	5996476
23/64	0.3594	6"	8"	1	5995762	—
23/64	0.3594	9"	12"	1	—	5996429
3/8	0.3750	6"	8"	1	5995786	—

EXTRA LENGTH DRILL



d_1 Ø Inch	d_1 decimal Inch	l_2 Inch	l_1 Inch	Pack Qty	QC0860P	QC1290P
3/8	0.3750	9"	12"	1	—	5996445
25/64	0.3906	6"	8"	1	5995766	—
25/64	0.3906	9"	12"	1	—	5996430
13/32	0.4063	6"	8"	1	5995740	—
13/32	0.4063	9"	12"	1	—	5996542
27/64	0.4219	6"	8"	1	5995770	—
27/64	0.4219	9"	12"	1	—	5996433
7/16	0.4375	6"	8"	1	5995803	—
7/16	0.4375	9"	12"	1	—	5996458
29/64	0.4531	6"	8"	1	5995778	—
15/32	0.4687	6"	8"	1	5995746	—
15/32	0.4687	9"	12"	1	—	5996554
31/64	0.4844	6"	8"	1	5995790	—
1/2	0.5000	6"	8"	1	5995722	—
1/2	0.5000	9"	12"	1	—	5995821