

REDUCED SHANK DRILL



General Purpose Reduced Shank - 1/2" Shank

* Sets Available on pg. 241

R56 Silver & Deming Drills. Steam tempered for increased wear resistance & lubricity.



R56

ANSI

4XD

HSS

118°



33/64 - 1.1/2

| d ₁ Ø Inch | d ₁ decimal Inch | l ₂ Inch | l ₁ Inch | d ₂ Ø Inch | Pack Qty | R56 |
|-----------------------------|-----------------------------------|------------------------|------------------------|-----------------------------|-------------|---------|
| 33/64 | 0.5156 | 3" | 6" | 1/2 | 1 | 5999983 |
| 17/32 | 0.5313 | 3" | 6" | 1/2 | 1 | 5999953 |
| 35/64 | 0.5469 | 3" | 6" | 1/2 | 1 | 5999986 |
| 9/16 | 0.5625 | 3" | 6" | 1/2 | 1 | 5999536 |
| 37/64 | 0.5781 | 3" | 6" | 1/2 | 1 | 5999989 |
| 19/32 | 0.5937 | 3" | 6" | 1/2 | 1 | 5999956 |
| 39/64 | 0.6094 | 3" | 6" | 1/2 | 1 | 5999992 |
| 5/8 | 0.6250 | 3" | 6" | 1/2 | 1 | 5999628 |
| 41/64 | 0.6406 | 3" | 6" | 1/2 | 1 | 5999995 |
| 21/32 | 0.6563 | 3" | 6" | 1/2 | 1 | 5999959 |
| 43/64 | 0.6719 | 3" | 6" | 1/2 | 1 | 6000001 |
| 11/16 | 0.6875 | 3" | 6" | 1/2 | 1 | 5999944 |
| 45/64 | 0.7031 | 3" | 6" | 1/2 | 1 | 5999527 |
| 23/32 | 0.7188 | 3" | 6" | 1/2 | 1 | 5999962 |
| 47/64 | 0.7344 | 3" | 6" | 1/2 | 1 | 5999550 |
| 3/4 | 0.7500 | 3" | 6" | 1/2 | 1 | 5999976 |
| 49/64 | 0.7656 | 3" | 6" | 1/2 | 1 | 5999584 |
| 25/32 | 0.7813 | 3" | 6" | 1/2 | 1 | 5999968 |
| 51/64 | 0.7969 | 3" | 6" | 1/2 | 1 | 5999670 |
| 13/16 | 0.8125 | 3" | 6" | 1/2 | 1 | 5999947 |
| 53/64 | 0.8281 | 3" | 6" | 1/2 | 1 | 5999677 |
| 27/32 | 0.8438 | 3" | 6" | 1/2 | 1 | 5999970 |
| 55/64 | 0.8594 | 3" | 6" | 1/2 | 1 | 5999681 |
| 7/8 | 0.8750 | 3" | 6" | 1/2 | 1 | 5999534 |
| 57/64 | 0.8906 | 3" | 6" | 1/2 | 1 | 5999685 |
| 29/32 | 0.9063 | 3" | 6" | 1/2 | 1 | 5999973 |
| 59/64 | 0.9219 | 3" | 6" | 1/2 | 1 | 5999690 |
| 15/16 | 0.9375 | 3" | 6" | 1/2 | 1 | 5999950 |
| 61/64 | 0.9531 | 3" | 6" | 1/2 | 1 | 5999530 |
| 31/32 | 0.9688 | 3" | 6" | 1/2 | 1 | 5999980 |
| 63/64 | 0.9844 | 3" | 6" | 1/2 | 1 | 5999532 |
| 1" | 1.0000 | 3" | 6" | 1/2 | 1 | 6000010 |
| 1.1/64 | 1.0156 | 3" | 6" | 1/2 | 1 | 5999856 |

| d_1 Ø Inch | d_1 decimal Inch | l_2 Inch | l_1 Inch | d_2 Ø Inch | Pack Qty | R56 |
|--------------------|--------------------------|---------------|---------------|--------------------|-------------|---------|
| 1.1/32 | 1.0312 | 3" | 6" | 1/2 | 1 | 5999847 |
| 1.3/64 | 1.0469 | 3" | 6" | 1/2 | 1 | 5999903 |
| 1.1/16 | 1.0625 | 3" | 6" | 1/2 | 1 | 6000013 |
| 1.5/64 | 1.0781 | 3" | 6" | 1/2 | 1 | 5999919 |
| 1.3/32 | 1.0937 | 3" | 6" | 1/2 | 1 | 5999899 |
| 1.7/64 | 1.1094 | 3" | 6" | 1/2 | 1 | 5999935 |
| 1.1/8 | 1.1250 | 3" | 6" | 1/2 | 1 | 5999860 |
| 1.9/64 | 1.1406 | 3" | 6" | 1/2 | 1 | 5999941 |
| 1.5/32 | 1.1563 | 3" | 6" | 1/2 | 1 | 5999915 |
| 1.11/64 | 1.1719 | 3" | 6" | 1/2 | 1 | 5999868 |
| 1.3/16 | 1.1875 | 3" | 6" | 1/2 | 1 | 5999895 |
| 1.13/64 | 1.2031 | 3" | 6" | 1/2 | 1 | 5999876 |
| 1.7/32 | 1.2187 | 3" | 6" | 1/2 | 1 | 5999927 |
| 1.15/64 | 1.2344 | 3" | 6" | 1/2 | 1 | 5999891 |
| 1.1/4 | 1.2500 | 3" | 6" | 1/2 | 1 | 5999852 |
| 1.9/32 | 1.2813 | 3" | 6" | 1/2 | 1 | 5999938 |
| 1.5/16 | 1.3125 | 3" | 6" | 1/2 | 1 | 5999911 |
| 1.11/32 | 1.3437 | 3" | 6" | 1/2 | 1 | 5999864 |
| 1.3/8 | 1.3750 | 3" | 6" | 1/2 | 1 | 5999908 |
| 1.13/32 | 1.4063 | 3" | 6" | 1/2 | 1 | 5999871 |
| 1.7/16 | 1.4375 | 3" | 6" | 1/2 | 1 | 5999923 |
| 1.15/32 | 1.4687 | 3" | 6" | 1/2 | 1 | 5999881 |
| 1.1/2 | 1.5000 | 3" | 6" | 1/2 | 1 | 5999842 |